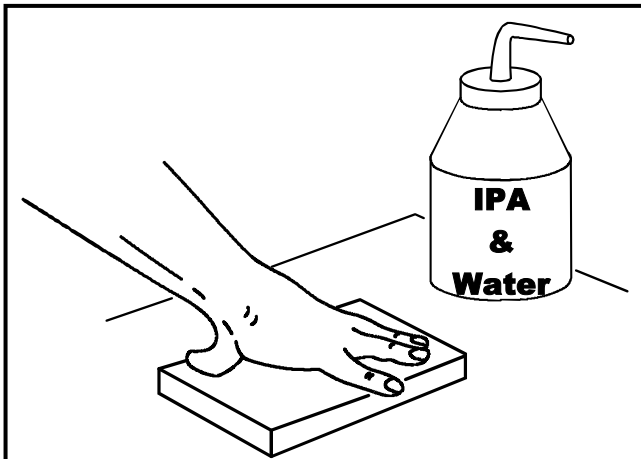


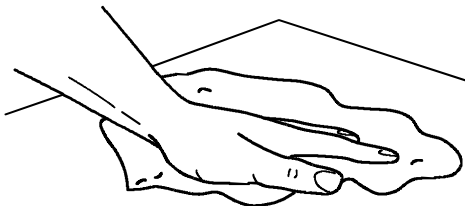
# Adhesive Mounting the AXTracker



- Ideal application temperature is 70 to 100 F.
- Application below 50 F is not recommended.

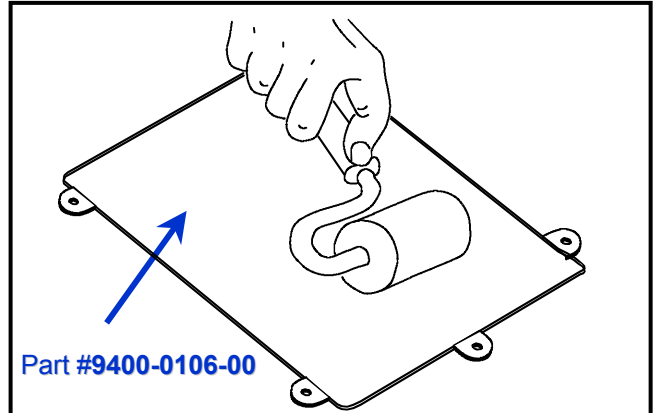


- Surface must be smooth and clean of oil or dirt. Use abrasive pad to scrub surface smooth.
- Porous surfaces may require sealant or coating with lacquer or varnish.
- Clean Surface with solvent or 50/50 solution of Isopropyl Alcohol and Water.
- Follow solvent manufacturer's handling instructions.



- Wipe area dry using clean cloth

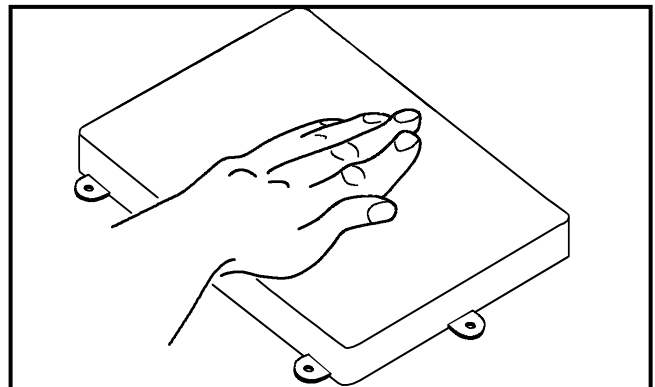
## 1) Surface Preparation



Part #9400-0106-00

- Remove protective tape from one side of adhesive sheet and apply to surface.
- Roll or squeegee to remove air pockets.

## 2) Mount Adhesive Sheet



- Remove protective tape from top side of adhesive sheet.
- Place AXTracker with clean bottom surface onto adhesive sheet.
- Apply firm pressure to seat device.
- Full bond strength achieved in 72 hours at 70 F.

## 3) Mount AXTracker